


# Slot Pins for Inspection Jigs

## -Male Thread Straight Long-

CAD Data

Features: Suitable when clamping work with depth. For applicable bushings, refer to P.1555, P.1557, P.1559

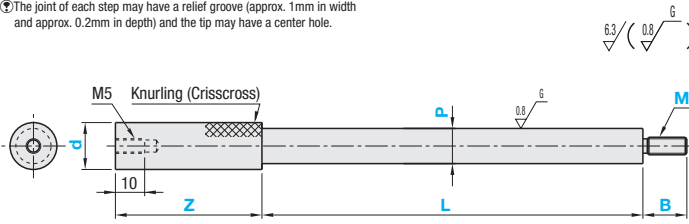
**Male Thread Straight Long One-Step Type**



RoHS

Type		Material
P <sub>0</sub> -0.02	P <sub>g6</sub>	
KJPLM	KJPGLM	1.1191/C45E

ⓈThe joint of each step may have a relief groove (approx. 1mm in width and approx. 0.2mm in depth) and the tip may have a center hole.




P	g6
4.00~ 6.00	-0.004 -0.012
6.01~10.00	-0.005 -0.014
10.01~18.00	-0.006 -0.017
18.01~23.00	-0.007 -0.020

ⓈHandles and pins may be joined with an adhesive. Heat or strong force may cause separation.

Part Number	Type	d	P 0.01mm Increment	M(P≥M) Selection	1mm Increment		Z Selection	€ Unit Price			
					L	B		KJPLM		KJPGLM	
								Min. L ~100	L101 ~145	Min. L ~100	L101 ~145
(P <sub>0</sub> ) <b>KJPLM</b>		12	4.00~10.00	4 5 6 8	35~145	5~25	30 40 50				
		16	6.00~14.00	4 5 6 8 10 S10 12		(M≤B≤Mx3)					
(P <sub>g6</sub> ) <b>KJPGLM</b>		20	10.00~18.00			(When P<12, L+B≤100)					
		25	15.00~23.00	5 6 8 10 S10 12		(When P≥12, L+B≤150)					

ⓈS10 is fine thread (pitch1.25).

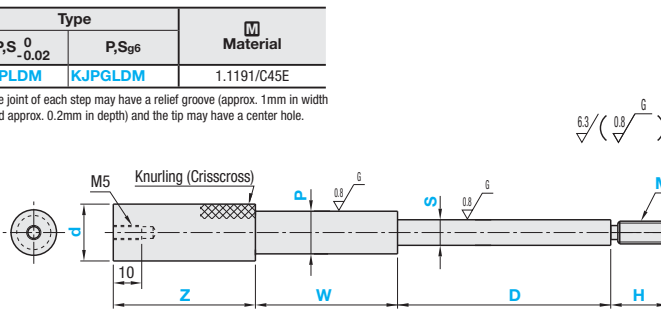
**Male Thread Straight Long 2-Step Type**



RoHS

Type		Material
P,S <sub>0</sub> -0.02	P,S <sub>g6</sub>	
KJPLDM	KJPGLDM	1.1191/C45E

ⓈThe joint of each step may have a relief groove (approx. 1mm in width and approx. 0.2mm in depth) and the tip may have a center hole.



S	g6
4.0~6.0	-0.004 -0.012
6.0~10.0	-0.005 -0.014
10.1~18.0	-0.006 -0.017
18.1~22.0	-0.007 -0.020

ⓈHandles and pins may be joined with an adhesive. Heat or strong force may cause separation.

Part Number	Type	d	P 0.01mm Increment	S(P>S) 0.1mm Increment	M(S≥M) Selection	1mm Increment			Z Selection	€ Unit Price			
						W	D	H		KJPLDM		KJPGLDM	
									W+D+H ≈-100	W+D+H =101~150	W+D+H ≈-100	W+D+H =101~150	
(P,S <sub>0</sub> ) <b>KJPLDM</b>		12	5.00~10.00	4.0~9.0	4 5 6 8	20~100	20~90	5~20	30 40 50				
		16	8.00~14.00	7.0~13.0	4 5 6 8 10 S10 12	(W≤Px5)	(D≤Sx4)	(M≤H≤Mx3)					
(P,S <sub>g6</sub> ) <b>KJPGLDM</b>		20	10.00~18.00	9.0~17.0									
		25	15.00~23.00	14.0~22.0	5 6 8 10 S10 12			(W+D+H≤150)					

ⓈS10 is fine thread (pitch1.25).

**Order Example**

Part No. - P - M - L - B - Z

Type d

**KJPLM16 - P12 - M6 - L130 - B15 - Z30**

(2-step)

Part No. - P - S - M - W - D - H - Z

Type d

**KJPLDM20 - P15 - S9 - M8 - W35 - D36 - H20 - Z50**

**Days to Ship** **8 Days**

**Express A** 5,00 EUR/ piece **Ⓢ P. 88**

ⓈA Express Charge of 13,50 EUR for 3 or more identical pieces.

**Price**

**Volume Discount** (Ⓢ Round down to one Cent.) **P. 87**

Quantity	1~4	5~19
Rate	1~4	5%

ⓈFor orders larger than indicated quantity, please request a quotation.

**Alterations**

Part No. - P - M - L - B - Z - (CH / KH...etc.)

**KJPGLM25 - P20 - M12 - L75 - B25 - Z50 - KH**

Part No. - P - S - M - W - D - H - Z - (CH / KH...etc.)

**KJPLDM16 - P8 - S7 - M5 - W40 - D25 - H10 - Z30 - STC**

**Days to Ship** **8 Days** ⓈExpress Service is not available.

Alterations	Code	Spec.	Price Adder
Chain Attachment	CH	Loss-proof chain (length 600 mm) is attached to gauge body. ⓈFor chains only, refer to <b>P.1568</b>	5,00
Engraving of P Dimension	KH	Machines flats on knurled head and engraves P dimension.	3,00
Engraving of S Dimension	KHS	Machines flats on knurled head and engravings engraves P dimension.	3,00
Additional Surface Treatment (Black Oxide)	STC	Adds Black Oxide Surface Treatment	2,00